

SECTION 6 – MPP350 Portable Pin Press Tooling Chart



WARNING!

Only trained personnel familiar with operation should use the MPP350.
Always make sure the MPP350 tools are in good condition and centered on track components before pressing.
Use extra caution when track pins are worn at an angle. Tooling can slip and cause serious injury under high forces!
Always wear eye protection when operating the MPP350.



CAUTION!

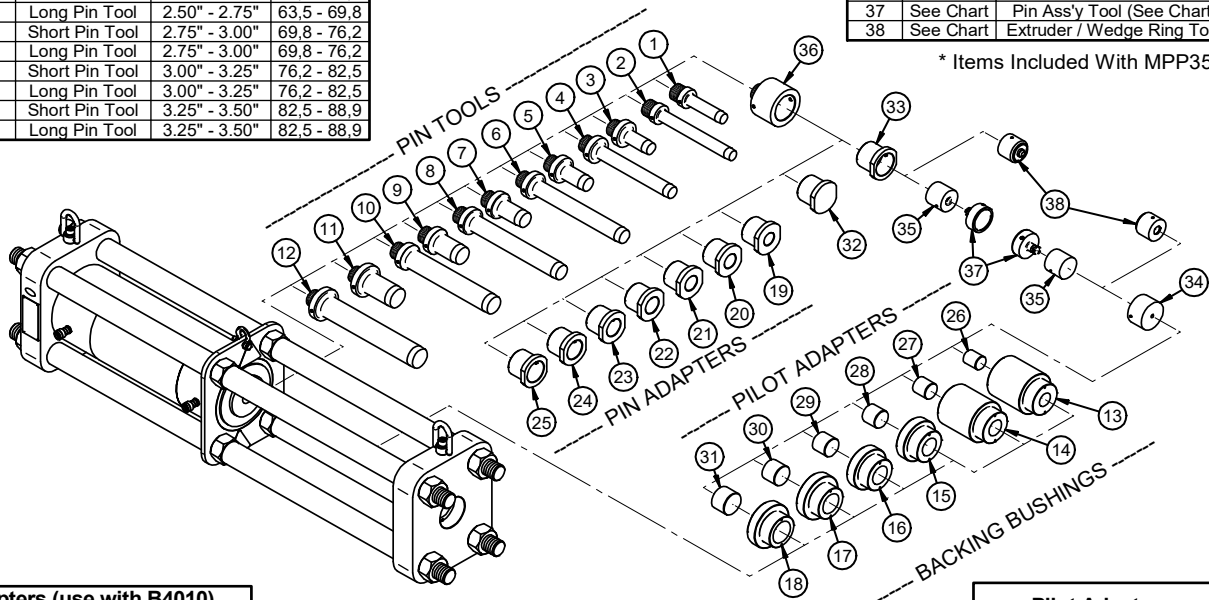
Track condition affects the disassembly force, and some track models may exceed the capacity of the MPP350.
It is the operator's responsibility to determine whether the MPP350 is adequate for a particular track.

Pin Tools				
Item	Part No.	Description	INCH	MM
1	B4274	Short Pin Tool	1.87" - 2.12"	47,6 - 53,8
2	B4275	Long Pin Tool	1.87" - 2.12"	47,6 - 53,8
3	B3608	Short Pin Tool	2.12" - 2.50"	53,8 - 63,5
4	B4326	Long Pin Tool	2.12" - 2.50"	53,8 - 63,5
5	B4002	Short Pin Tool	2.50" - 2.75"	63,5 - 69,8
6	B4003	Long Pin Tool	2.50" - 2.75"	63,5 - 69,8
7	B4004	Short Pin Tool	2.75" - 3.00"	69,8 - 76,2
8	B4005	Long Pin Tool	2.75" - 3.00"	69,8 - 76,2
9	B4006	Short Pin Tool	3.00" - 3.25"	76,2 - 82,5
10	B4007	Long Pin Tool	3.00" - 3.25"	76,2 - 82,5
11	B4008	Short Pin Tool	3.25" - 3.50"	82,5 - 88,9
12	B4009	Long Pin Tool	3.25" - 3.50"	82,5 - 88,9

Misc. Tooling and Adapters		
Item	Part No.	Description
32	* A6516	Assembly Insert
33	* A7342	Cam Lock Bushing
34	* A7343	Back Cam-Lock Holder
35	* B2867	Cam-Lock Adapter
36	* B4010	Track Pin Holder
37	See Chart	Pin Ass'y Tool (See Chart)
38	See Chart	Extruder / Wedge Ring Tool

* Items Included With MPP350

MPP350 Tooling



Pin Adapters (use with B4010)				
Item	Part No.	INCH	MM	
19	A6515-202	1.87" - 2.00"	47,5 - 50,8	
20	A6515-227	2.00" - 2.25"	50,8 - 57,1	
21	A6515-238	2.25" - 2.36"	57,1 - 60,0	
22	A6515-265	2.36" - 2.62"	60,0 - 66,5	
23	A6515-278	2.62" - 2.76"	66,5 - 70,1	
24	A6515-303	2.76" - 3.00"	70,1 - 76,2	
25	A6515-337	3.00" - 3.35"	76,2 - 85,1	
	No Adapter	3.35" - 3.50"	85,1 - 88,9	

Forcing Pins (Not Shown)		
Part No.	INCH	MM
25547	1.55" to 1.67"	40 to 43
25548	1.67" to 1.80"	43 to 46
25551	1.80" to 2.04"	46 to 52
25501	2.04" to 2.29"	52 to 58
25553	2.29" to 2.87"	58 to 73
25554	2.87" to 3.27"	73 to 83
25555	Over 3.27"	Over 83

Backing Bushings			
Item	Part No.	INCH	MM
13	A6498E	1.87" - 2.12"	47,2 - 53,8
14	A6499E	2.12" - 2.50"	53,8 - 63,5
15	A6500	2.50" - 2.75"	63,5 - 69,8
16	A6501	2.75" - 3.00"	69,8 - 76,2
17	A6502	3.00" - 3.25"	76,2 - 82,5
18	A6503	3.25" - 3.50"	82,5 - 88,9

Pilot Adapters (use with A7343)		
Item	Part No.	Bushing
26	A7344-217	A6498E
27	A7344-253	A6499E
28	A7344-280	A6500
29	A7344-293	A6501
30	A7344-325	A6502
31	A7344-351	A6503

The Tooling Chart (starting on page 19) show the disassembly and assembly tooling for most crawler track models. For track models not listed, the drawing (below) shows the size ranges for Pin Tools, Pin Adapters, Backing Bushing, Forcing Pins and Pilot Adapters.
Always visit www.WTCmachinery.com for the most current tool charts.

When disassembling track, always use the short "Starter" Pin Tool to make the initial push, and then switch to the long "Finishing" Pin Tool to complete pressing out the pin.



WTC Machinery Corporation MPP350 Tooling Chart

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
CAT	E450		UNSEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915038
CAT	349F	EXC	PPR2	1.877	9.805	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
CAT	235		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	572		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	973		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	973	HI RAIL	SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	973	LGP	SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	973		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	977		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	977		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	345B		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	349E		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
CAT	571A		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	571A		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D7		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D7E	1970's Non Electric	SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	D7E	1970's Non Electric	SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D7F		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	D7F		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D7G		SEALED	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
CAT	D7G		SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D7G	LGP	SALT	1.877	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	345B	EXC	SALT	1.877	9.882	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915200
CAT	345BL	EXC	SALT	1.877	9.882	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915200
CAT	578		PPR	1.878	9.650	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	D8N		PPR	1.878	9.650	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	D8R		PPR	1.878	9.650	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	D8T		PPR	1.878	9.650	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	D8XL			1.878	9.650	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	D8 HD XL	Links 502-6149 / 6150		1.878	9.650	8.592	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915207
CAT	973	HI RAIL	SALT	1.878	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915201
CAT	D7H		SALT	1.878	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915103
CAT	D7H	LGP	PPR	1.878	9.925	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915007
CAT	D7H	HD	SALT	1.878	10.875	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915150
CAT	D7R		SALT	1.878	10.875	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915150
CAT	D7E	Electric Drive	SALT	1.878	10.885	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915150
CAT	D7E / H / R	HDXL	PPR2	1.879	10.420	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915327
CAT	578	PIPELAYER	SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006



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4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
CAT	583R	PIPELAYER	SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D8	TREK TRACK	SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D8L		SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D8N		SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D8R		SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D8T		SALT	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
CAT	D9N		PPR	2.000	10.440	9.449	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915253
CAT	D9R		PPR	2.000	10.440	9.449	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915253
CAT	D9T		PPR	2.000	10.440	9.449	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915253
CAT	589		PPR	2.000	10.770	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915064
CAT	D9L		PPR	2.000	10.770	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915064
CAT	D9T	Berco BPR2 (CR7611)	SALT	2.000	11.260	9.449	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915253
CAT	589	PIPELAYER	SALT	2.000	11.437	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915093
CAT	D9L		SALT	2.000	11.437	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915093
CAT	983		SALT	2.002	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915007
CAT	D8		SALT	2.002	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915007
CAT	D8H		SALT	2.002	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915007
CAT	D8K		SALT	2.002	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915007
CAT	D9		SEALED	2.002	12.000	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915208
CAT	D9N		SALT	2.003	10.980	9.450	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915092
CAT	D9R		SALT	2.003	10.980	9.450	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915092
CAT	D9T		SALT	2.003	10.980	9.450	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915092
CAT	345	EXC	SEALED	2.003	11.438	8.500	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915142
CAT	350		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	983		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	235D		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	245S		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	D8H		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	D8K		SEALED	2.003	11.438	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
CAT	245	Berco	SEALED	2.004	11.437	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	
CAT	D8H	ITM		2.004	11.500	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	
CAT	390	EXC	SEALED	2.165	12.402	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915284
CAT	D10		PPR	2.252	11.974	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915240
CAT	594		SEALED	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005
CAT	D9		SALT	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915008
CAT	D9D		SEALED	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005
CAT	D9E		SEALED	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005
CAT	D9G		SEALED	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005



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4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
CAT	D9G		SALT	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915008
CAT	D9H		SEALED	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005
CAT	D9H		SALT	2.252	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915008
CAT	245	EXC	SEALED	2.253	11.259	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915005
CAT	D10N		PPR	2.253	11.970	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915246
CAT	D10N	ITM	PPR	2.250	11.968	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915351
CAT	D10R		PPR	2.253	11.970	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915246
CAT	365	EXC	SEALED	2.253	12.244	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915139
CAT	375	EXC	SEALED	2.253	12.244	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915139
CAT	5080		SEALED	2.253	12.244	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915139
CAT	365BL	EXC	SEALED	2.253	12.244	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915139
CAT	D10		SALT	2.253	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915063
CAT	D10N		SALT	2.253	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915104
CAT	D10R		SALT	2.253	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915104
CAT	D10T		SALT	2.253	12.250	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915104
CAT	385B	EXC	SEALED	2.253	13.188	10.250	B3608	B4326	A6499E	25501	A6515-238	A7344-253	915168
CAT	D11		SALT	2.626	13.810	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915202
CAT	D11R	ITR Snap Ring	IPR	2.626	13.812	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915203ITM
CAT	D11N		PPR	2.626	13.812	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915203
CAT	D11R		PPR	2.626	13.812	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915203
CAT	D11T		PPR	2.626	13.812	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915203
CAT	5130		SALT	2.626	14.173	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	915203
CAT	6015B		PPR	2.626	11.804	12.500	B4002	B4003	A6500	25553	A6515-278	A7344-280	
CAT	6020B		PPR2	3.240	16.080	13.780	B4006	B4007	A6503	25554	A6515-337	A7344-351	9156020
DRESSER	D87E-2		SALT	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	D87P		SALT	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	TD20E		UNSEALED	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915212
DRESSER	TD20E		SALT	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	TD20G		UNSEALED	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915212
DRESSER	TD20G		SALT	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	TD20G	LGP	SALT	1.874	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	TD20C		SEALED	1.875	9.310	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915035
DRESSER	TD20E	SPLIT	SEALED	1.875	10.430	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915077
DRESSER	TD20E		SEALED	1.875	10.440	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915038
DRESSER	TD24		SEALED	1.875	11.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915037
DRESSER	TD25B		SEALED	1.875	11.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915037
DRESSER	TD25C		SEALED	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD25C		SALT	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102



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4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
DRESSER	TD25E		SEALED	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD25E	SPLIT	SEALED	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD25E		SALT	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD25G		UNSEALED	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD25G		SALT	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD30		SEALED	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD30		SALT	2.125	11.000	9.870	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915102
DRESSER	TD40	SPLIT	SALT	2.456	12.600	11.020	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915101
DRESSER	TD40	SPLIT	SEALED	2.456	12.600	11.020	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915101
FIAT	AD18		UNSEALED	1.870	9.840	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	AD20		UNSEALED	1.870	9.840	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	BD18		UNSEALED	1.870	9.840	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	BD20		UNSEALED	1.870	9.840	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	FD20		UNSEALED	1.873	9.843	8.504	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	FL20	S/N 7607 & DN	UNSEALED	1.873	9.843	8.504	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915019
FIAT	12G		UNSEALED	1.874	10.270	7.858	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915020
FIAT	HD16	S/N 5901 & UP	UNSEALED	1.874	10.270	7.858	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915020
FIAT	HD14		UNSEALED	1.875	9.670	7.850	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915020
FIAT	12G		SEALED	1.876	10.270	7.850	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915020
FIAT	HD16	S/N 5901 & UP	SEALED	1.876	10.270	7.850	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915020
FIAT	HD19		UNSEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915217
FIAT	HD19		SEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD20		UNSEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915217
FIAT	HD20		SEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD21B		UNSEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915018
FIAT	HD21B		SEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915016
FIAT	HD21P	S/N 14942 & DN	UNSEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915217
FIAT	HD21P	S/N 14942 & DN	SEALED	1.876	11.660	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	12GB		SEALED	1.878	10.270	7.858	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915030
FIAT	HD16B		SEALED	1.878	10.270	7.858	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915030
FIAT	HD19		SEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD20		SEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD21	S/N 14942 & DN	UNSEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915221
FIAT	HD21	S/N14943 & UP	UNSEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD21	S/N 13871-14942	SEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD21	S/N14943 & UP	SEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	HD21P	S/N 14943 & UP	UNSEALED	1.878	11.660	9.008	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915017
FIAT	FD20		SALT	1.880	9.900	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006



WTC Machinery Corporation MPP350 Tooling Chart

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
FIAT	FL20	7608 & UP	SALT	1.880	9.900	8.503	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
FIAT	FD30		UNSEALED	2.036	11.660	9.042	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915016
FIAT	FD30		SALT	2.036	11.650	9.035	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915105
FIAT	HD21C		UNSEALED	2.036	11.660	9.042	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915016
FIAT	FD31		SEALED	2.373	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915029
FIAT	FD31		SALT	2.373	12.950	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915094
FIAT	FD40		SALT	2.373	12.950	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915094
FIAT	HD31		SALT	2.373	12.950	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915094
FIAT	HD41		SEALED	2.373	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915029
FIAT	HD41		SALT	2.373	12.950	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915094
FIAT	31		UNSEALED	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915142
FIAT	31		SALT	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915221
FIAT	FD40		UNSEALED	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915142
FIAT	FD40		SALT	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915221
FIAT	FD40B		UNSEALED	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915142
FIAT	FD40B		SALT	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915221
FIAT	FP120	S/N 41-3000	UNSEALED	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915142
FIAT	FP120	S/N 41-3000	SALT	2.374	12.953	11.281	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915221
FIAT	FD31		UNSEALED	2.375	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915073
FIAT	FD40		UNSEALED	2.375	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915073
FIAT	HD31		UNSEALED	2.375	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915073
FIAT	HD41		UNSEALED	2.375	12.950	11.250	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915073
FIAT	41B		UNSEALED	2.622	14.000	11.281	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	41B		SALT	2.622	14.000	11.281	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	FD50		UNSEALED	2.622	14.000	11.281	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	FD50		SALT	2.622	14.000	11.281	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	HD41B		SALT	2.622	14.000	11.280	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	HD50		SALT	2.622	14.000	11.280	B4002	B4003	A6500	25553	A6515-278	A7344-280	915218
FIAT	HD41B		UNSEALED	2.623	14.000	11.280	B4002	B4003	A6500	25553	A6515-278	A7344-280	915033
FIAT	HD50		UNSEALED	2.623	14.000	11.280	B4002	B4003	A6500	25553	A6515-278	A7344-280	915033
HITACHI	EX400		SEALED	1.875	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
HITACHI	EX550		SEALED	1.909	11.570	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
HITACHI	EX700		SEALED	2.185	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
HITACHI	EX800		SEALED	2.185	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
HITACHI	EX1100		SEALED	2.290	12.578	10.250	B3608	B4326	A6499E	25553	A6515-238	A7344-253	915171
HITACHI	EX1200-5		SEALED	2.290	12.578	10.250	B3608	B4326	A6499E	25553	A6515-238	A7344-253	915171
HITACHI	EX1200-6	Berco KM2346	SEALED	2.362	12.772	11.023	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915339
HITACHI	UH801		SALT	2.756	14.370	12.500	B4004	B4005	A6501	25553	A6515-278	A7344-293	915090



WTC Machinery Corporation MPP350 Tooling Chart

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
HITACHI	EX1800		SEALED	2.756	14.450	12.500	B4004	B4005	A6501	25553	A6515-278	A7344-293	915107
JOHN DEERE	950J		SALT	1.870	10.860	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915189
JOHN DEERE	370		SEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
JOHN DEERE	450CLC		SEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
JOHN DEERE	450LC		SEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
JOHN DEERE	992D		SEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
JOHN DEERE	992E		SEALED	1.873	10.000	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
JOHN DEERE	950K	Berco Extended Pin Boss	SALT	1.875	10.866	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915329
JOHN DEERE	855		SEALED	1.878	9.902	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915083
JOHN DEERE	890		SEALED	1.878	9.902	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915083
JOHN DEERE	890A		SEALED	1.878	9.902	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915083
JOHN DEERE	990		SEALED	1.878	9.902	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915083
JOHN DEERE	1050K		SALT	1.878	9.921	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915102
JOHN DEERE	1050K	Snap Ring AT468536	SALT	1.878	9.921	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915324
JOHN DEERE	890		RECESSED	1.880	9.900	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915227
JOHN DEERE	855		SALT	1.881	9.882	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915006
JOHN DEERE	1050C		SALT	2.000	10.310	8.500	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915172
JOHN DEERE	1050J		SALT	2.000	10.310	8.500	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915172
KOMATSU	D155-1	S/N 10263-19064	SEALED	1.907	11.575	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
KOMATSU	D155A-1	S/N 2540-10262	SEALED	1.909	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155A-2		SEALED	1.909	11.480	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
KOMATSU	D155A-5		SEALED	1.909	11.480	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915167
KOMATSU	D155AX-3		SEALED	1.909	11.480	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915167
KOMATSU	D155AX-5		SEALED	1.909	11.480	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915167
KOMATSU	D150-1		SALT	1.909	11.570	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155		SALT	1.909	11.570	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155-1		SALT	1.909	11.570	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155A		SALT	1.909	11.570	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D135A-1		SALT	1.909	11.575	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
KOMATSU	D155-1	S/N 19065 & UP	SALT	1.909	11.574	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
KOMATSU	D155A-2		SALT	1.909	11.574	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915087
KOMATSU	PC600-6		SEALED	1.920	11.410	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915177
KOMATSU	PC600-7		SEALED	1.920	11.410	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915177
KOMATSU	PC600LC-6		SEALED	1.920	11.410	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915177
KOMATSU	PC600LC-7		SEALED	1.920	11.410	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915177
KOMATSU	PC490LC-10		SEALED	1.926	10.157	9.012	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915167
KOMATSU	D150-1	S/N 6843 & UP	UNSEALED	1.929	11.535	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915086
KOMATSU	D155-1	S/N 6843 & UP	UNSEALED	1.929	11.535	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915086



WTC Machinery Corporation MPP350 Tooling Chart

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
KOMATSU	D150-1	S/N 6843 & UP	SEALED	1.929	11.540	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915086
KOMATSU	D155-1	S/N 6843 & UP	SEALED	1.929	11.540	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915086
KOMATSU	D155AX-6		SALT	1.933	11.417	9.055	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915330
KOMATSU	D155AX-7		SALT	1.933	11.417	9.055	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915330
KOMATSU	PC600-8		SEALED	1.953	11.417	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915177
KOMATSU	D150-1	S/N 6842 & DN	UNSEALED	1.988	11.299	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155-1	S/N 6842 & DN	UNSEALED	1.988	11.299	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D120-15		SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D120-18		SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D120-8		SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D125-18		RECESSED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915206
KOMATSU	D150-1	S/N 6842 & DN	SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155		SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D155-1	S/N 6842 & DN	SEALED	1.988	11.300	9.000	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915055
KOMATSU	D275AX	Dual Bushing	SALT	2.070	11.430	10.250	B4274	B4275	A6498E	25501	A6515-227	A7344-217	915093
KOMATSU	D250		RECESSED	2.165	12.323	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915054
KOMATSU	PC850-8R1		SEALED	2.177	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	D275A-5		SALT	2.185	11.400	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	PC600		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	PC650-5		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	PC700		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	PC710		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	PC750SE-6		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	PC800		SEALED	2.185	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	D355		SALT	2.185	12.736	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915091
KOMATSU	D355A-3	S/N 4234 & UP	SALT	2.185	12.736	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915091
KOMATSU	D355A-3	S/N 1632-4233	SEALED	2.185	12.736	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915091
KOMATSU	D355A-5	S/N 4234 & UP	SALT	2.185	12.736	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915091
KOMATSU	PC750		UNSEALED	2.200	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915125
KOMATSU	D275AX-5		SALT	2.240	11.360	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	D275A-2		SALT	2.240	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	D375		SALT	2.240	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	D375A-1		SALT	2.240	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	PC1000-1		SALT	2.240	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	PC1000SE-1		SALT	2.240	12.610	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063
KOMATSU	D355A-1	S/N 1010-1631	SEALED	2.244	12.578	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915088
KOMATSU	D355		FLUSH	2.244	12.579	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915053
KOMATSU	PC1000		SEALED	2.244	12.614	10.250	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915063



WTC Machinery Corporation MPP350 Tooling Chart

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
KOMATSU	D375A-2		SALT	2.360	12.770	11.040	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	D375A-3		SALT	2.360	12.770	11.040	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1100-6		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1100LC-6		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1100SP-6		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1250		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1250-7		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1250LC-7		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1250LC-8		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	PC1250SP-7		UNSEALED	2.360	12.770	11.030	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915131
KOMATSU	D375A-6		SALT	2.362	12.634	11.040	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915276
KOMATSU	D375A-5		SALT	2.362	12.770	11.040	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915165
KOMATSU	D455A-1	S/N 1334 & UP	SALT	2.756	14.370	12.500	B4004	B4005	A6501	25553	A6515-278	A7344-293	915090
KOMATSU	EX1800	133 mm	SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	D475A-3		SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915239
KOMATSU	D475A-5		SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915238
KOMATSU	PC1600		SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	PC1800	133 mm	SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	PC2000		SALT	2.760	13.780	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	D455A-1	S/N 1090-1333	SALT	2.760	14.370	12.500	B4004	B4005	A6501	25553	A6515-303	A7344-293	915090
KOMATSU	D455		SALT	2.760	14.370	12.500	B4004	B4005	A6501	25553	A6515-303	A7344-293	915090
KOMATSU	D455A-1	S/N 1004-1089	SALT	2.760	14.370	12.500	B4004	B4005	A6501	25553	A6515-303	A7344-293	915090
KOMATSU	D475A-1		SALT	2.760	14.400	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	D475A-2		SALT	2.760	14.400	12.510	B4004	B4005	A6501	25553	A6515-303	A7344-293	915107
KOMATSU	D575A-2		SALT	2.913	17.320	12.508	B4004	B4005	A6501	25554	A6515-303	A7344-293	
KOMATSU	D575A-3		SALT	2.913	17.320	12.508	B4004	B4005	A6501	25554	A6515-303	A7344-293	
LIEBHERR	R984C		SEALED	2.362	12.181	11.050	B3608	B4326	A6499E	25553	A6515-265	A7344-253	
LIEBHERR	R9100		SEALED	2.362	12.181	11.050	B3608	B4326	A6499E	25553	A6515-265	A7344-253	
LIEBHERR	R9150		SEALED	2.362	12.181	11.050	B3608	B4326	A6499E	25553	A6515-265	A7344-253	
LIEBHERR	R992		SEALED	2.623	12.598	10.150	B4002	B4003	A6500	25553	A6515-278	A7344-280	
LIEBHERR	R984	Optional Track	SEALED	2.623	12.598	10.150	B4002	B4003	A6500	25553	A6515-278	A7344-280	
LINKBELT	LS4800		SEALED	1.878	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
LINKBELT	LS5400		SEALED	1.878	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
LINKBELT	LS5800		SEALED	1.878	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915012
LINKBELT	LS6400		SEALED	2.003	11.440	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
LINKBELT	LS7400		SEALED	2.003	11.440	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915001
MASY.-FERG.	MFD700C		SEALED	1.880	9.880	8.500	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915062
TEREX	82-30B		RECESSED	2.000	11.520	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915077



**WTC Machinery Corporation
MPP350 Tooling Chart**

4/2/2026

TRACK TYPE				Pin Dimension			Disassembly Tooling			Assembly Tooling			
Make	Model	Comments	Type	Dia.	Length	Pitch	Short Pin Tool	Long Pin Tool	Back Bushing	Forcing Pin	Pin Adapter	Pilot Adapter	PAT (x 2)
TEREX	82-40DA		RECESSED	2.000	11.520	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915077
TEREX	82-80DA		RECESSED	2.000	12.380	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915076
TEREX	TC-12		RECESSED	2.000	12.380	9.000	B4274	B4275	A6498E	25551	A6515-227	A7344-217	915076
TEREX	82-50		RECESSED	2.380	12.380	10.312	B3608	B4326	A6499E	25553	A6515-265	A7344-253	915063
VOLVO	EC460BLC		SEALED	1.878	11.417	8.540	B4274	B4275	A6498E	25551	A6515-202	A7344-217	915260
VOLVO	EC700CL		SEALED	2.228	12.598	10.240	B3608	B4326	A6499E	25501	A6515-227	A7344-253	915261